

# ZF 4HP18FLA (AUDI) Code: 1050 020 xxx

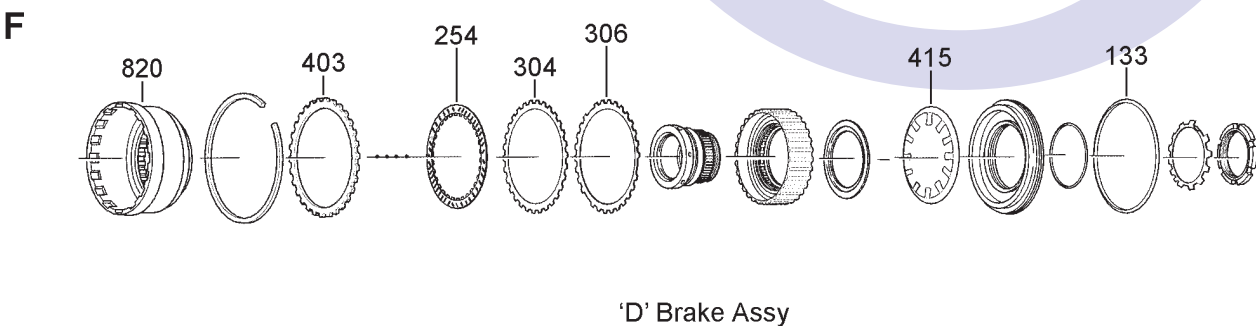
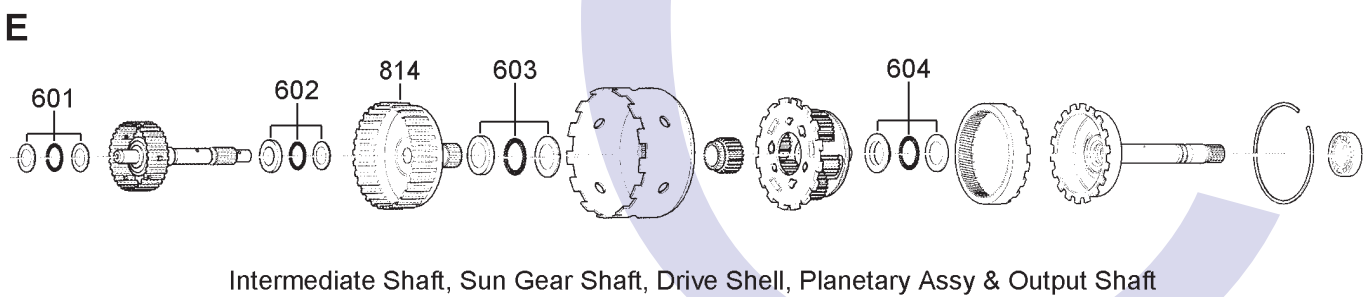
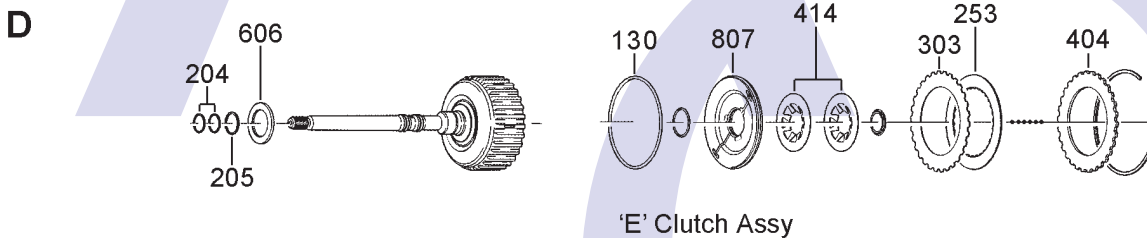
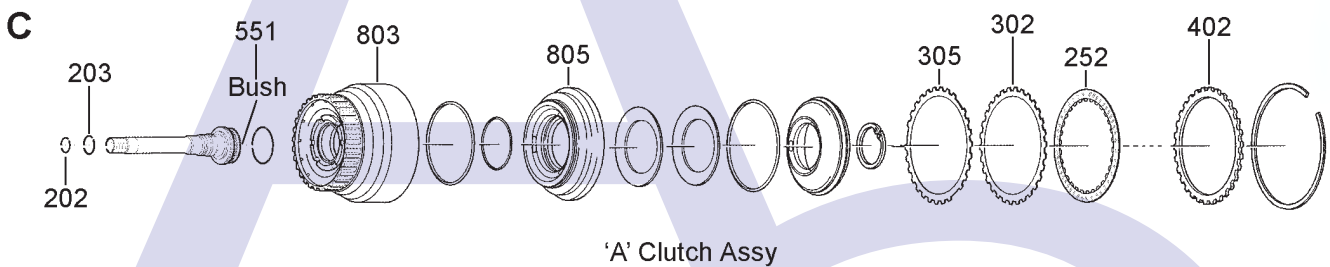
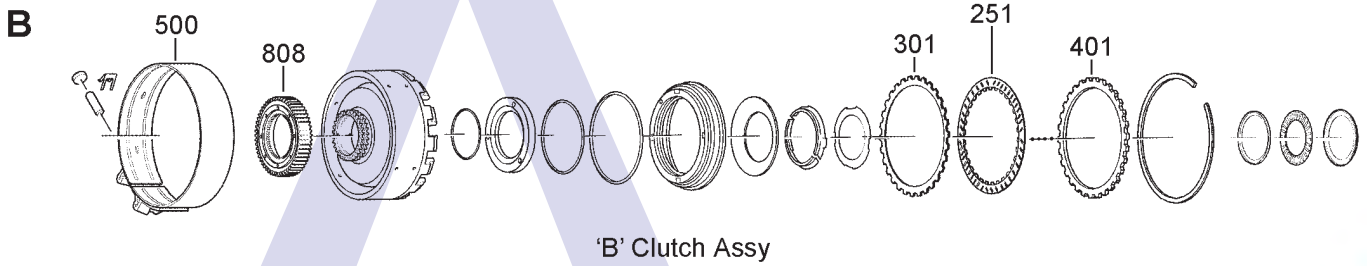
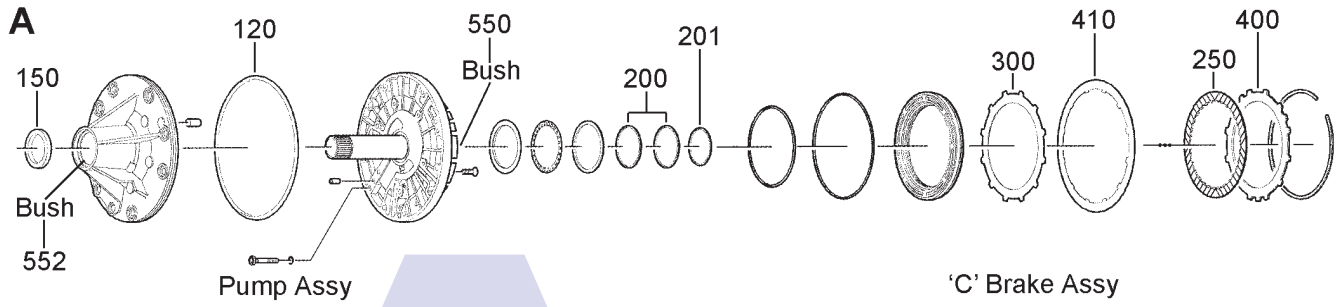
## 4 SPEED AWD (Electronic Control)



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE



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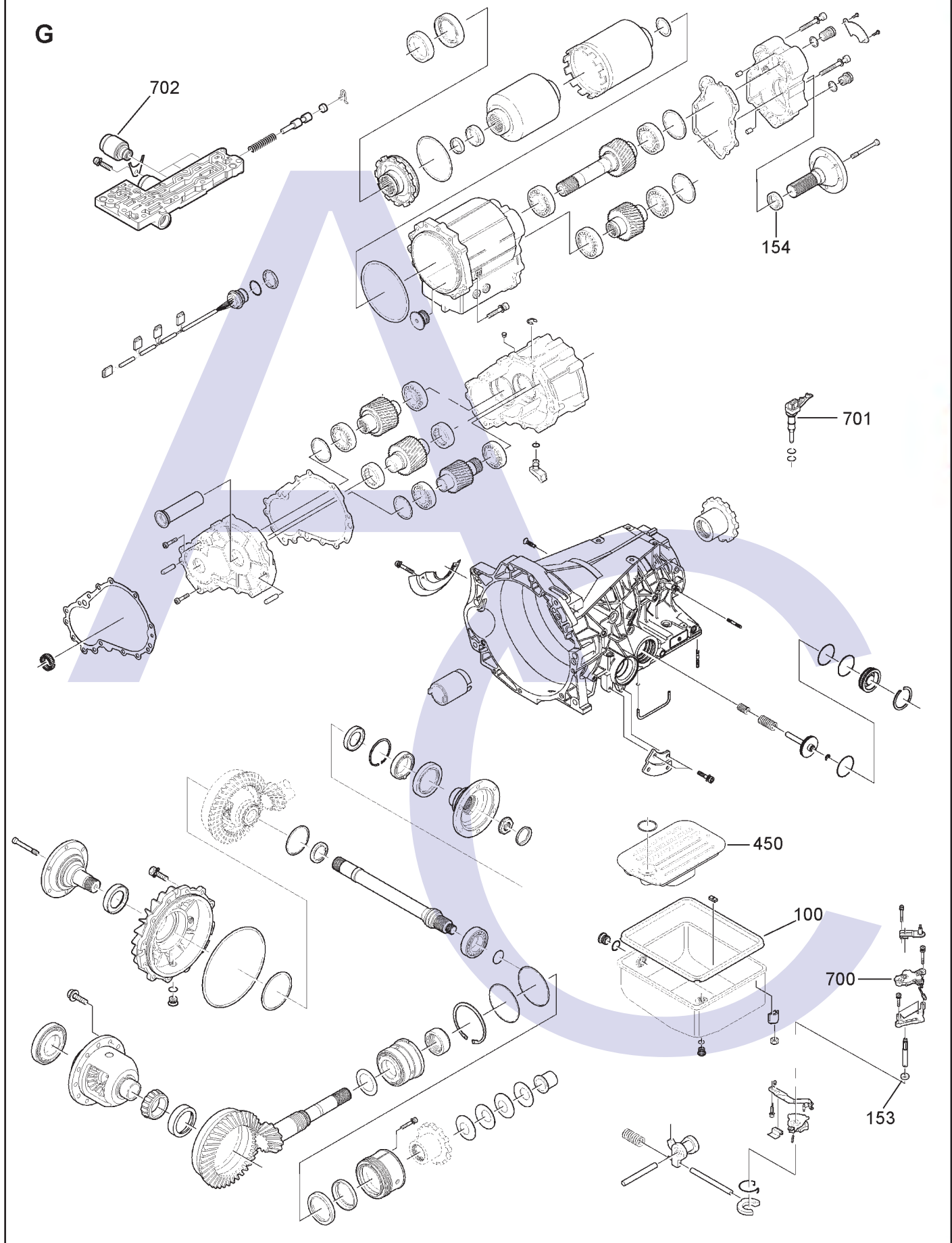
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ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>KITS</b>				
Kit	Overhaul Kit (OEM).....	91-ON	1	<b>4HP18.OHK04</b>
Kit	Overhaul Kit (Precision) (Transmission & Transfer Case).....	91-ON	1	<b>4HP18.OHK52</b>
Kit	Overhaul Kit (Precision) (Transmission Only).....	91-ON	1	<b>4HP18.OHK53</b>
Kit	Overhaul Kit (Bryco).....	91-ON	1	<b>4HP18.OHK06</b>
<b>GASKETS</b>				
100G	Pan Gasket (OEM).....	91-ON	1	<b>4HP18.GAS05</b>
100G	Pan Gasket (AM) .....	91-ON	1	<b>4HP18.GAS55</b>
Ni	Valve Body Gasket.....	91-ON	1	<b>4HP18.GAS08</b>
<b>RUBBER COMPONENTS</b>				
120A	Pump Outer 'O' Ring .....	91-ON	1	<b>5HP18.OR02</b>
130D	'O' Ring, 'E' Clutch Outer .....	92-ON	1	<b>6HP19.OR01</b>
133F	'O' Ring, 'D' Clutch Outer .....	92-ON	1	<b>5HP19.OR11</b>
<b>METAL CLAD SEALS</b>				
150A	Converter Seal .....	91-ON	1	<b>4HP18.MCS01</b>
153G	Selector Shaft .....	91-ON	1	<b>CTX.MCS13</b>
154G	Rear Output Seal .....	91-ON	1	<b>5HP19.MCS08</b>
<b>SEALING RINGS</b>				
Kit	Sealing Ring Kit (OEM).....	91-ON	1	<b>4HP18.SRK01</b>
Kit	Sealing Ring Kit (Bryco).....	91-ON	1	<b>4HP18.SRK02</b>
200A	Stator Support (Front) .....	91-ON	2	<b>4HP18.SSR06</b>
201A	Stator Support (Rear).....	91-ON	1	<b>4HP14.SSR03</b>
202C	Turbine Shaft Front (Small).....	91-ON	1	<b>4HP18.SSR04</b>
203C	Turbine Shaft Rear (Large) .....	91-ON	1	<b>4HP18.SSR07</b>
204D	Motor Shaft Front (Plastic).....	91-ON	2	<b>4HP18.SSR02</b>
205D	Motor Shaft Rear (Large) .....	91-ON	1	<b>4HP18.SSR08</b>
<b>FRICITION PLATES</b>				
Kit	Friction Kit .....	91-ON	1	<b>4HP18.FRK01</b>
Kit	Friction Kit (Alto) .....	91-ON	1	<b>4HP18.FRK52</b>
Kit	Friction Kit (Borg Warner) .....	87-ON	1	<b>4HP18.FRK02</b>
250A	'C' Brake (Borg Warner) .....	91-ON	4	<b>3HP22.FRP23</b>
251B	'B' Clutch (OEM) .....	91-ON	3	<b>4HP18.FRP05</b>
251B	'B' Clutch (Pattern) .....	91-ON	3	<b>4HP18.FRP15</b>
252C	'A' Clutch (OEM) .....	91-ON	5	<b>4HP18.FRP03</b>
252C	'A' Clutch (Pattern) .....	91-ON	5	<b>4HP18.FRP12</b>
253D	'E' Clutch (OEM) .....	91-ON	5	<b>4HP18.FRP04</b>
253D	'E' Clutch (Pattern) .....	91-ON	5	<b>4HP18.FRP14</b>
253D	'E' Clutch (Alto) .....	91-ON	5	<b>4HP18.FRP54</b>
254F	'D' Brake (OEM) .....	91-ON	6	<b>4HP18.FRP02</b>
254F	'D' Clutch (Pattern) .....	91-ON	6	<b>4HP18.FRP12</b>
<b>STEEL PLATES</b>				
Kit	Steel Plate Kit .....	91-ON	1	<b>4HP18.STK01</b>
Kit	Steel Plate Kit (Alto).....	91-ON	1	<b>4HP18.STK52</b>
300A	'C' Brake.....	91-ON	4	<b>3HP22.STP03</b>
301B	'B' Clutch .....	91-ON	3	<b>4HP18.STP01</b>
302C	'A' Clutch .....	91-ON	5	<b>4HP18.STP01</b>
303D	'E' Clutch .....	91-ON	5	<b>4HP18.STP02</b>
304F	'D' Brake .....	91-ON	6	<b>4HP18.STP01</b>
305C	'A' Clutch Waved Plate.....	91-ON	1	<b>4HP18.STP03</b>
306F	'D' Clutch Waved Plate .....	91-ON	1	<b>5HP19.STP15</b>

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>PRESSURE PLATES</b>				
400A	'C' Brake Pressure Plate .....	92-ON	1	<b>4HP18.PP01</b>
401B	'B' Clutch Pressure Plate .....	92-ON	1	<b>4HP18.PP02</b>
402C	'A' Clutch Pressure Plate .....	92-ON	1	<b>4HP18.PP02</b>
403F	'D' Clutch Pressure Plate .....	92-ON	1	<b>4HP18.PP02</b>
404D	'E' Clutch Pressure Plate (Alto) .....	87-ON	1	<b>4HP18.PP03</b>
<b>SPRINGS &amp; CIRCLIPS</b>				
410A	'C' Brake Diaphragm Spring.....	91-ON	1	<b>4HP18.DIA01</b>
411B	'B' Clutch Diaphragm Spring.....	91-ON	1	<b>4HP18.DIA02</b>
414D	'E' Clutch Diaphragm Spring.....	91-ON	2	<b>4HP18.DIA04</b>
415F	'D' Brake Diaphragm Spring.....	91-ON	1	<b>4HP18.DIA05</b>
<b>FILTERS</b>				
450G	Filter .....	91-ON	1	<b>4HP18.FIL02</b>
<b>BANDS</b>				
500B	Band (OEM) .....	91-ON	1	<b>4HP18.BAN02</b>
<b>BUSHES</b>				
550A	Stator Support (Rear).....	91-ON	1	<b>4HP18.BUS01</b>
551C	Turbine Shaft (Bronze).....	91-ON	1	<b>4HP14.BUS12</b>
552A	Pump Body Bush .....	91-ON	1	<b>4HP18.BUS04</b>
<b>ELECTRONIC COMPONENTS</b>				
Kit	Valve Body Solenoids .....	91-ON	1	<b>4HP18.SOL10</b>
700G	Range Switch.....	91-ON	1	<b>4HP18.ELE04</b>
701G	Vehicle Speed Sensor.....	91-ON	1	<b>4HP18.ELE02</b>
702G	Shift Solenoid.....	91-ON	3	<b>5HP18.SOL01</b>
<b>THRUST WASHERS &amp; BEARINGS</b>				
601E	Thrust Bearing Kit ( 'E' Clutch to Int, Shaft) .....	91-ON	1	<b>4HP18.TK01</b>
602E	Thrust Bearing Kit (Int. Shaft to Sun Gear Shaft) ...	91-ON	1	<b>4HP18.TK05</b>
603E	Thrust Bearing Kit (Sun Gear Shaft to Drive Shell) ..	91-ON	1	<b>4HP18.TK03</b>
604E	Thrust Bearing Kit (Planetary to O. Shaft) .....	91-ON	1	<b>5HP18.TK04</b>
606D	Thrust Bearing 'A' to 'E' Clutch..	91-ON	1	<b>4HP18.TOR04</b>
<b>VALVE BODY PARTS</b>				
NI	Spring Pressure Reg (Outer) ....	91-ON	1	<b>5HP19.SPR03</b>
NI	Encapulated Plastic Ball Valve (Fits in Main Valve Body) .....	91-ON	1	<b>4HP22.VA01</b>
NI	'E' Clutch Accumulator Spring (Codes: <b>1050 020</b> 021, 022, 023, 032)	91-ON	1	<b>4HP14.SPR23</b>
NI	Orifice Plate 9In Vave Body) (2.20mm).....	91-ON	AR	<b>4HP18.VA02</b>
	(1.40mm).....	91-ON	AR	<b>4HP18.VA04</b>

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ILL NO. ....	DESCRIPTION	YEARS	QTY	PART NO
<b>HARD PARTS</b>				
803C	'A' Clutch Drum .....	91-ON	1	<b>4HP18.DRU03</b>
805C	'A' Clutch Piston .....	91-ON	1	<b>4HP18.PIS01</b>
807D	'E' Clutch Piston .....	91-ON	1	<b>4HP18.PIS04</b>
808B	'C'-'B' One Way Clutch Assy .....	91-ON	1	<b>4HP18.OWC03</b>
814E	Sun Gear Shaft .....	91-ON	1	<b>5HP19.SH01</b>
820F	Spider CL.Bell .....	91-ON	1	<b>5HP19.PL01</b>
NI	Cushion Spring 'C2' Servo (Pack of two) .....	91-ON	1	<b>4HP18.SER02</b>
<b>SPECIAL ITEMS</b>				
NI	ATSG Repair Manual .....	91-ON		<b>4HP18.MAN02</b>
NI	ATSG Diagnostic Guide .....	91-ON		<b>4HP18.MAN03</b>
NI	ATSG Diagnostic Guide (on CD) .	91-ON		<b>4HP18.MAN04</b>

ILL NO. ....	DESCRIPTION	YEARS	QTY	PART NO