

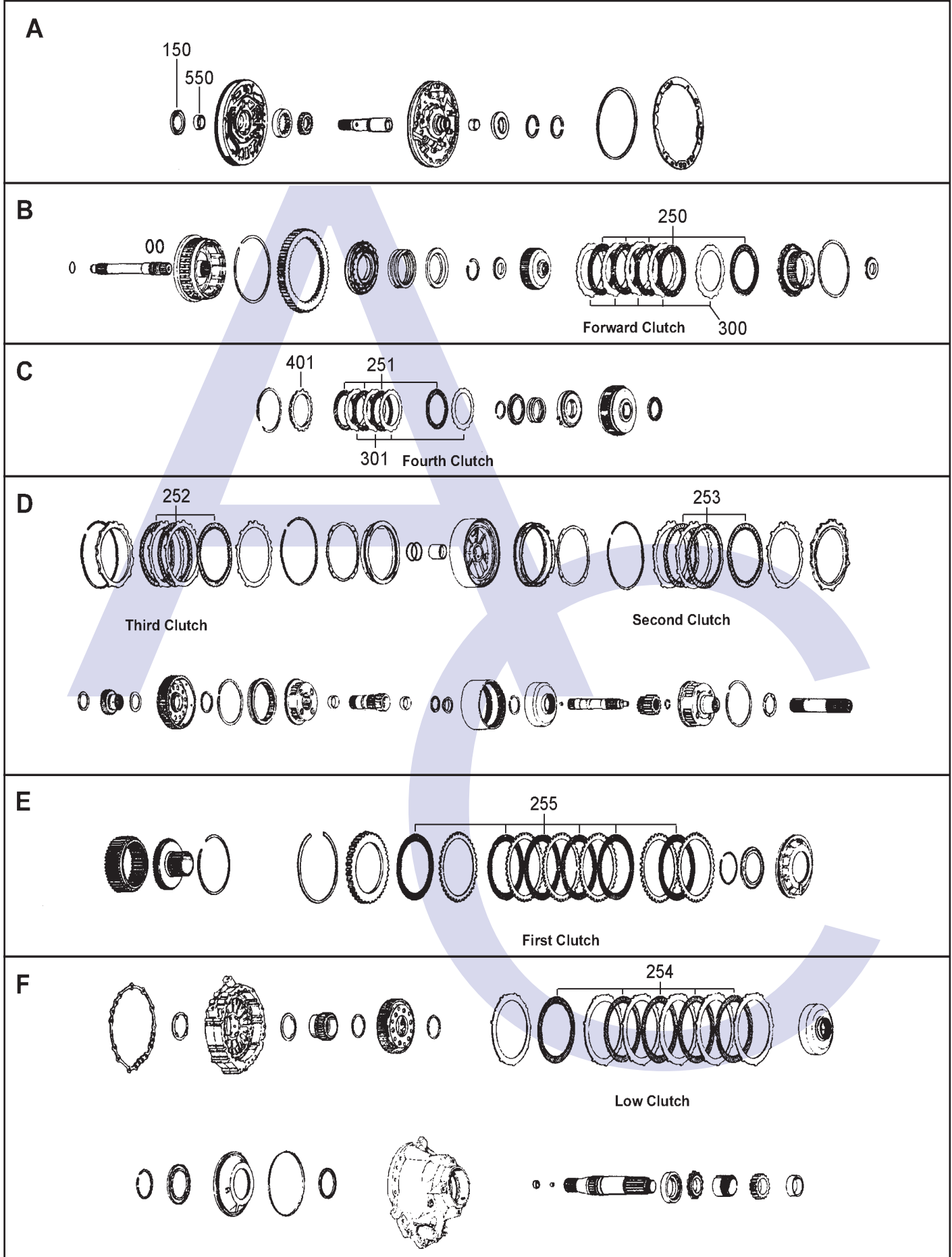
# ALLISON MT640, 643, 650, 653 MT644, 654 PHASE 1/2



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE



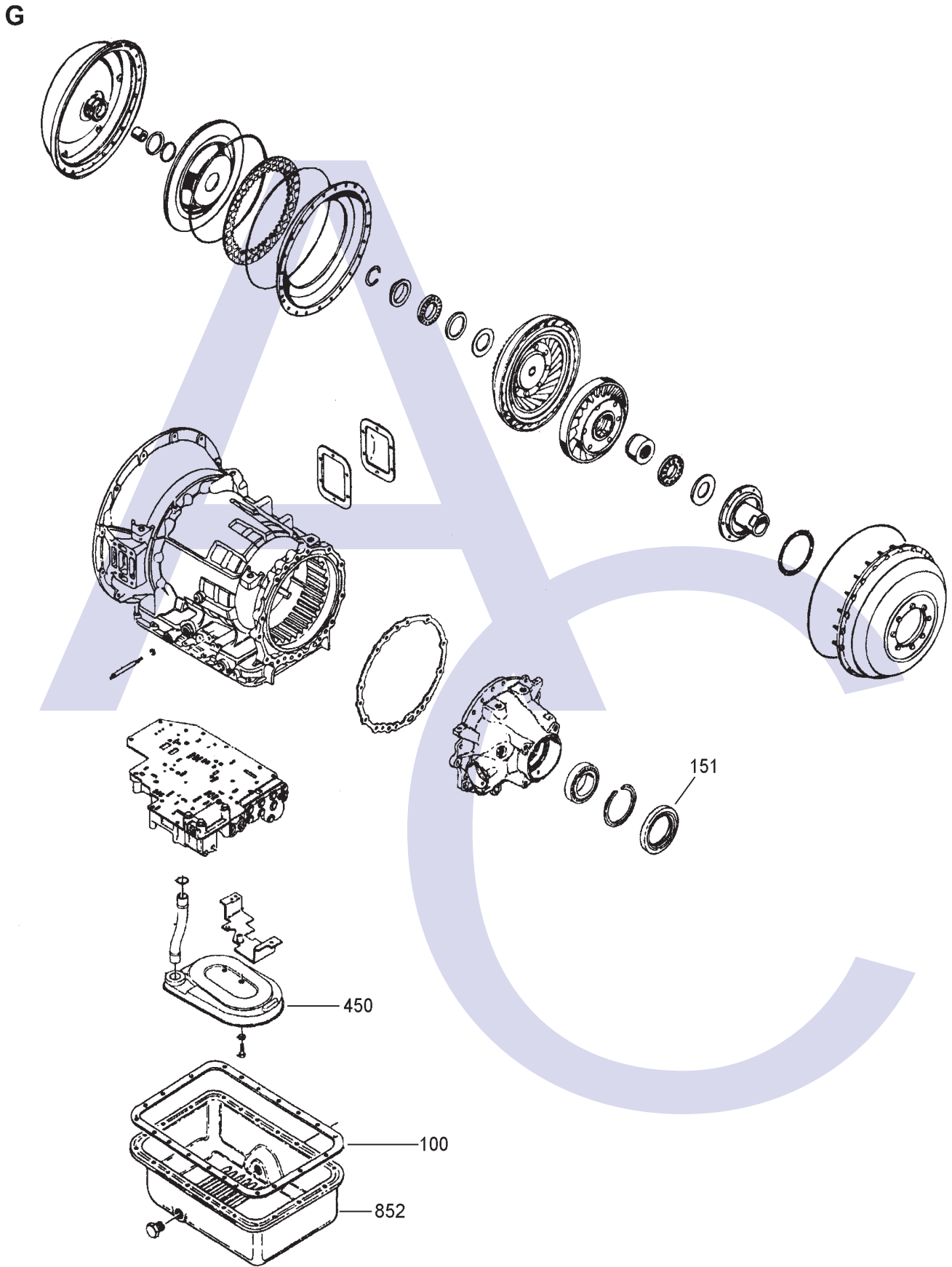
# ALLISON MT640, 643, 650, 653 MT644, 654 PHASE 1/2



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE



# ALLISON MT640, 643, 650, 653 MT644, 654 PHASE 1/2



AUTOMATIC CHOICE



THE AUTOMATIC TRANSMISSION PARTS WAREHOUSE

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>KITS</b>				
Kit	Overhaul Kit (MT640/643) .....	72-ON	1	AT640.OHK01
Kit	Overhaul Kit (MT640/643) (With OEM Gaskets).....	72-ON	1	AT640.OHK03
Kit	Overhaul Kit (MT643 Only).....	72-ON	1	AT640.OHK02
<b>GASKETS</b>				
100G	Pan Gasket.....	72-ON	1	AT545.GAS01
<b>RUBBER COMPONENTS</b>				
<b>METAL CLAD SEALS</b>				
151G	Extension Seal (92.20mm OD) .	72-ON	1	AT545.MCS02
<b>MOULDED PISTONS</b>				
<b>SEALING RINGS</b>				
<b>FRICTION PLATES</b>				
250B	Forward Range .....	72-ON	6	AT640.FRP01
251C	Fourth Range.....	72-ON	5	AT640.FRP01
252D	Third Range .....	72-ON	3	AT640.FRP02
253D	Second Range .....	72-ON	3-4	AT640.FRP02
254F	Low Range.....	72-ON	5-6	AT640.FRP02
255E	First Range .....	72-ON	6	AT545.FRP02
<b>STEEL PLATES</b>				
300B	Forward Clutch .....	72-ON	4-6	AT640.STP01
301C	Fourth Clutch .....	72-ON	5-6	AT640.STP01
<b>PRESSURE PLATES</b>				
401C	Fourth Clutch .....	72-ON	1	AT640.PP01
<b>SPRINGS &amp; CIRCLIPS</b>				
<b>FILTERS</b>				
450G	Pan Filter .....	72-ON	1	AT545.FIL02

ILL NO.	DESCRIPTION	YEARS	QTY	PART NO
<b>BANDS</b>				
<b>BUSHINGS</b>				
550A	Front Pump.....	72-ON	1	AT640.BUS01
<b>THRUST WASHERS &amp; BEARINGS</b>				
<b>ELECTRICAL COMPONENTS</b>				
<b>VALVE BODY PARTS</b>				
<b>HARD PARTS</b>				
852G	Oil Pan, (Ribbed With Heater Hole).....	72-ON	1	AT640.PAN01
NI	Governor Assembly (Code #461) (2200-2600 RPM Range).....	72-ON	1	AT545.GOV01
NI	Governor Gear Kit.....	72-ON	1	AT640.GOV01
NI	Roller & Spring Kit (OWC) .....	72-ON	1	AT640.OWC01
<b>SPECIAL ITEMS</b>				
<b>TOOLS &amp; MANUALS</b>				